


REPORT FOR ANTI-CORROSION PAINTING										Form No:	H.101
 Helios Tovarna barv, lakov in umetnih smol Količevo, d.o.o.										Page:	1 of 1
										Issued:	050701
										Rev:	200501
Report No: 20051/4					Part of I-plan No:					Sign:	
Radiation-class Room-category	Painting-Class	PLANT: Maardu Korund Lao 4			SECTION OF PLANT:		Tank type 62				
		SYSTEM:	EPZn(R)/E/PUR 180/3		COMPONENT		DRAW:				
outside	C5-I M	TYPE-DRAW NO:			TYPE NR:		Non Conformity Report No:				
		<input type="checkbox"/> FINAL REPORT			<input checked="" type="checkbox"/> INTERIM REPORT		INSPECTION ITEM NO:				
Product Supplier: MasterChem OÜ					Order No:			Treatment/Colour:			
Paint-work Contractor: Kodund OÜ					Order No:			RAL 9003			
Painting performed on <input type="checkbox"/> Hot-rolled steel			<input type="checkbox"/> Cold-rolled steel		<input type="checkbox"/> Heavy castings		<input type="checkbox"/>				
Inspected work operations <input type="checkbox"/> Preparation			<input checked="" type="checkbox"/> Priming		<input checked="" type="checkbox"/> Top coat		<input type="checkbox"/>				
<input type="checkbox"/> Deviation:											
<input type="checkbox"/> Cleaning/degreasing performed by:											
Rust grade acc. to SS-EN ISO 8501-1:2007, edition 2 Preparation grades acc. to SS-EN ISO 8501-1:2007, edition 2 Surface roughness acc. to SS-EN ISO 8503-2/G, edition. 2			<input type="checkbox"/> A		<input checked="" type="checkbox"/> B		<input type="checkbox"/> C		<input type="checkbox"/> D		
			<input type="checkbox"/> Sa 2		<input checked="" type="checkbox"/> Sa 2 ½		<input type="checkbox"/> Sa 3		<input type="checkbox"/>		
			<input type="checkbox"/> Fine		<input checked="" type="checkbox"/> Medium		<input type="checkbox"/> Coarse		<input type="checkbox"/> > Coarse		
Time / Environment / Material	Preparation	Paint application									
		Layer 1		Layer 2		Layer 3		Layer 4		Layer 5	
Date	01-21.10.2019	21-23.10.2019		23-25.10.2019		28-30.10.2019					
Abrasive designation/ Abrasive or paint	Korund OÜ	MasterChem OÜ		MasterChem OÜ		MasterChem OÜ					
Base name		2K Primer E Zn		Epolin EP grey		Rezistol 2K PUR 9003					
Base batch no		0001317565		0001327499		0001325053					
Hardener name		Hardener E		Hardener B		Hardener 2K PUR					
Hardener batch no		0001314577		0001327491		0001300645					
Mean film thickness		42 μm		155 μm		198 μm					
Paint coat thickness acc to SS-ISO 19840:2012, edition 2 Annex A o B	Primer	Min ¹⁾	126	μm	Max ¹⁾	196	μm	Means	155	μm	
	Complete painting-system	Min ¹⁾	192	μm	Max ¹⁾	274	μm	Means	196	μm	
Action approved	Date: 29.09.2015	Name: Sergei Vesselkov +372 5098500 info@ilva.ee									